SAUNA360

Sauna 360 Infrared Sauna Panel Remediation Instructions

120V Standard (non-Hybrid) Models

Scan for Step-by-Step Installation Instructions & Videos

P/N 63817, Rev. B

IMPORTANT SAFETY INFORMATION

⚠ WARNING

- These instructions provide the procedures for performing the infrared panel remediation in applicable model 120V Sauna360 infrared rooms.
- Installation must be completed by a qualified technician.
- Read all instructions in this instruction sheet before performing this remediation repair.
- Do not modify the remediation service kit components.
- Verify that you are performing the remediation only on an applicable 120V room model. Do not attempt to perform this remediation on any room/sauna model that is not listed.
- Verify that you have the appropriate remediation kit for the room model that you are servicing prior to beginning the repair.
- Verify that you have all required parts, tools, and PPE before beginning the installation.
- The remediation kit is designed for use only with the specified sauna models and configurations. Do not use the kit for any other application.
- If any questions arise during installation, please call **888-780-4427** before proceeding.
- Direct the owner to the specific model manual for operating instructions and sauna safety information.
- Disconnect power to the sauna before performing any work.

Sauna360 Models by Remediation Kit

Part Number	Kit	Brand	Series	Applicable S360 Models
8870-109 *(was 8870-100)*	Kit 1	Finnleo	S Series	S870
		Helo	S Series	S870
		Tylohelo	S Series	S870
		No Brand	S Series	S870
		Radiant Health	Elite	EC-3H
		Tylo	IG Series	IG870
		Saunatec	B Series	B300CC, B300CH, B870, B870C
		Tylohelo	B Series	B300CC, B300CH, B870, B870C
8870-110 *(was 8870-101)*	Kit 2	Finnleo	S Series	S810, S820
		Helo	S Series	S820
		Tylohelo	S Series	S810, S820
		No Brand	S Series	S810, S820
		Radiant Health	Pause	P-1H, P-1H-CA
		Radiant Health	Elite	E-1H
		Tylo	IG Series	IG810, IG820
		Tylo	Kiruna	Kiruna 1, Kiruna 2
		Saunatec	B Series	B200, B200C, B810, B810C, B820, B820C
		Tylohelo	B Series	B200, B200C, B810, B810C, B820, B820C
8870-111 *(was 8870-103)*	Kit 4	Finnleo	S Series	S825, S830, S880
		Tylohelo	S Series	S825, S830, S880
		No Brand	S Series	S825, S830, S880
		Finnleo	Sentinel	Sentinel 3
		Radiant Health	Pause	P-2H, P-2H-CA, P-2.5H, P-2.5H-CA, P-3H, P-3H-CA
		Radiant Health	Elite	E-2H, E-2.5H, E-3H, EC-4H
		Tylo	IG Series	IG830, IG880
		Tylo	Kiruna	Kiruna 3
		Saunatec	B Series	B300C, B400C, B400CC, B830, B830C, B880, B880C
		Tylohelo	B Series	B300C, B400C, B400CC, B830, B830C, B880, B880C
8870-112 *(was 8870-104)*	Kit 5	Finnleo	S Series	S840
		Tylohelo	S Series	S840
		No Brand	S Series	S840
		Radiant Health	Elite	E-4H
		Tylo	IG Series	IG840
		Saunatec	B Series	B400, B840, B840C
		Tylohelo	B Series	B400, B840, B840C

Remediation Kit Hardware

Part Number	Kit	Circuit Boards	Pigtail (Bench/ Skirt/ Calf)	Pigtail (Floor)	Fuses, mini (PCB mount)	Fuses, standard (pigtails)
8870-109	Kit 1	2	6	1	7	11
8870-110	Kit 2	3	2	1	18	4
8870-111	Kit 4	6	4	2	19	9
8870-112	Kit 5	8	2	2	21	6

Note: Kits may contain extra parts needed for some sauna rooms. Not all rooms will use all pieces in a kit.

Tools Needed

- Magnifying glass *(provided with remediation kit)*
- Rubber-tipped tweezers *(provided with remediation kit)*
- Torque-limiting drill
    - Phillips head bit #2
    - Torx drive bit T20
    - Allen key 2.5mm
- Digital Multimeter (Ohm meter)
- Permanent marker or labels/electrical tape for marking wires

Recommended PPE

- Safety Glasses

NOTICE **Verify you have all the required parts, tools, and PPE before beginning the installation.**

Please read the entire set of instructions before performing this remediation repair.

Remediation Repair Instructions

⚠ WARNING

- Disconnect power to the sauna before performing any work.
- Ensure that the sauna and any heaters are cool before beginning to avoid burn injuries and property damage.
- Follow all applicable electrical and safety codes during installation.
- Wear SAFETY GLASSES.

Step 1. Verify that the control panel is functional on the sauna by powering the sauna on. After verifying that the control panel works, turn the sauna off. Disconnect the sauna unit from external power.

1.1. If the sauna is plugged into external power, unplug.

1.2. If the sauna is hardwired into power, turn off the associated breaker.

1.3. Verify sauna is disconnected from external power by attempting to operate the control panel.

1.3.1. If the control panel remains operational, verify that the correct plug or breaker has been identified and unplugged or turned off. Do not attempt to continue with the remediation repair until the sauna has been successfully disconnected from external power.

Step 2. Remove the structures in and around the bench area to access the equipment connection area underneath (Figure 1).

⚠ CAUTION

Do not contact heater, glass door, and walls with the bench, skirt, or panels to avoid potential damage.

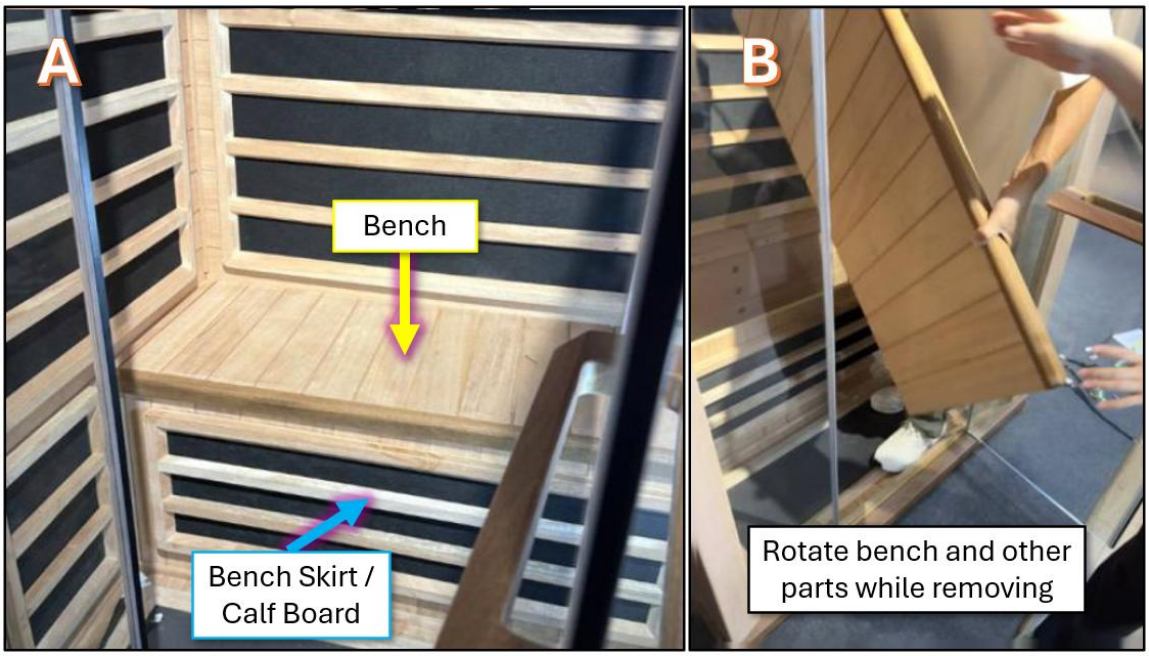


Figure 1. Bench, bench skirt / calf board, and interior structures. *Illustrative example only – specific models vary in interior layout.*

2.1. Remove the bench(es) (as appropriate) from the sauna.
  2.1.1. Lift up the bench top. Set to the side. Disconnect any wire connectors before removing the bench top from the room.
    2.1.1.1. Carefully rotate the bench(es) vertically for easier removal from the sauna (see Figure 1, Image B).
  2.1.2. Gently place the bench in a clear area outside the sauna.
2.2. Remove the bench skirt (located underneath the front of the bench seat) with attached calf heater (if present) from the sauna (Figure 1). Disconnect any wire connectors before removing.
  2.2.1. Gently place the bench skirt with calf heater in a clear area outside the sauna.

Step 3. Locate the main power box and distribution boxes within the sauna (Figure 2). In most models, these will be located underneath the bench area.

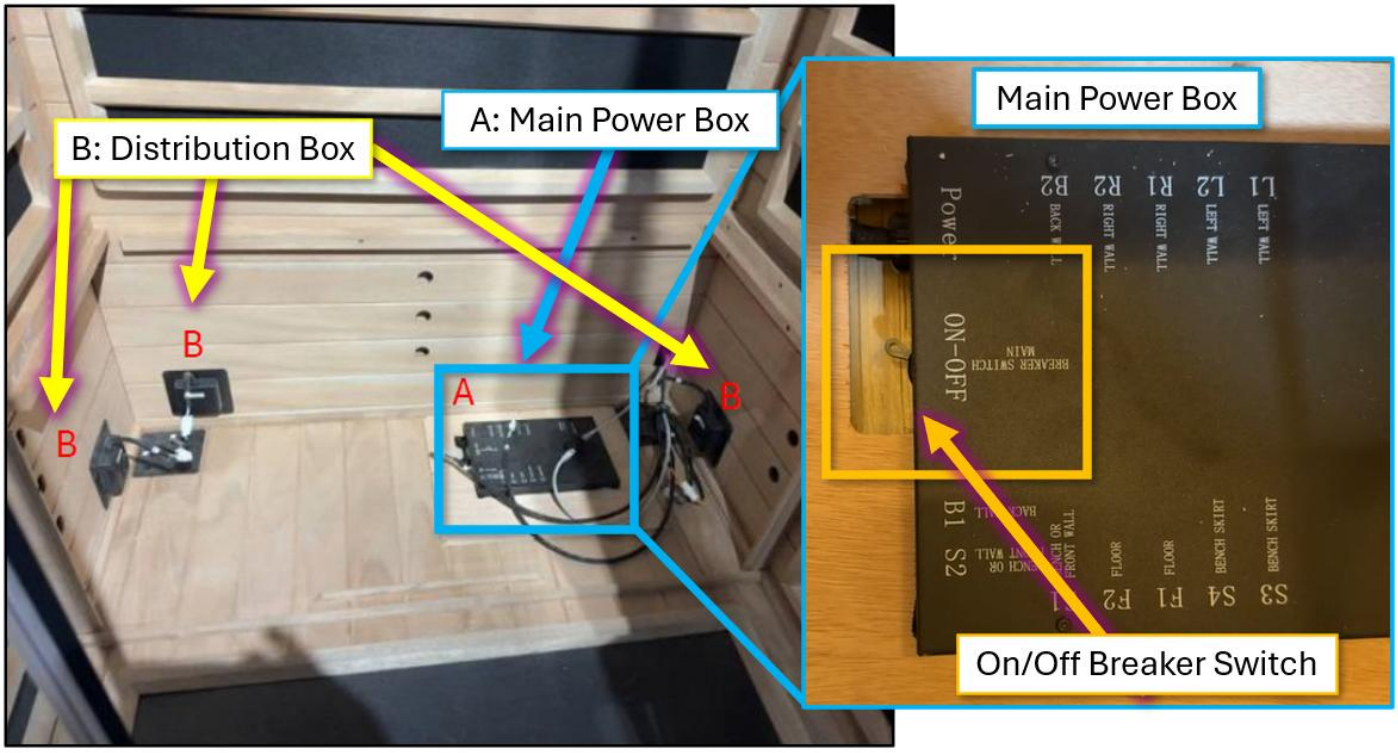


Figure 2. Example configuration of a sauna room with three (3) distribution boxes (B) on the side walls, near the floor, and the main power box (A) on the floor. *Inset photograph* – in most sauna models, there is an On/Off Breaker Switch located on the Main Power Box (orange box and arrows).

3.1. Depending on the sauna model, a "On/Off" breaker switch may be present on the control box. If present, switch the breaker switch to the "Off" position (Figure 2, inset photograph, orange box).
3.2. Before continuing, make sure that in your kit, you have one replacement circuit board for each distribution box location that you have identified in the equipment area.
  3.2.1. The number and location of distribution boxes will vary depending on the sauna model.
  3.2.2. You may have extra parts within your kit – this is intentional. You should never have fewer parts than necessary to complete the remediation.

Step 4. Complete the following steps for one distribution box at a time (Steps 4-6). After completing the following sequence of steps to replace the circuit board for one distribution box, begin again with the next box, and repeat until all distribution boxes have been remediated.

4.1. Remove the screws holding the cover of the distribution box and set aside the cover to expose the circuit board (Figure 3).

4.1.1. Place the screws in a nearby clear area. They will be used to re-attach the distribution box later. Lay the cover of the distribution box to the side.

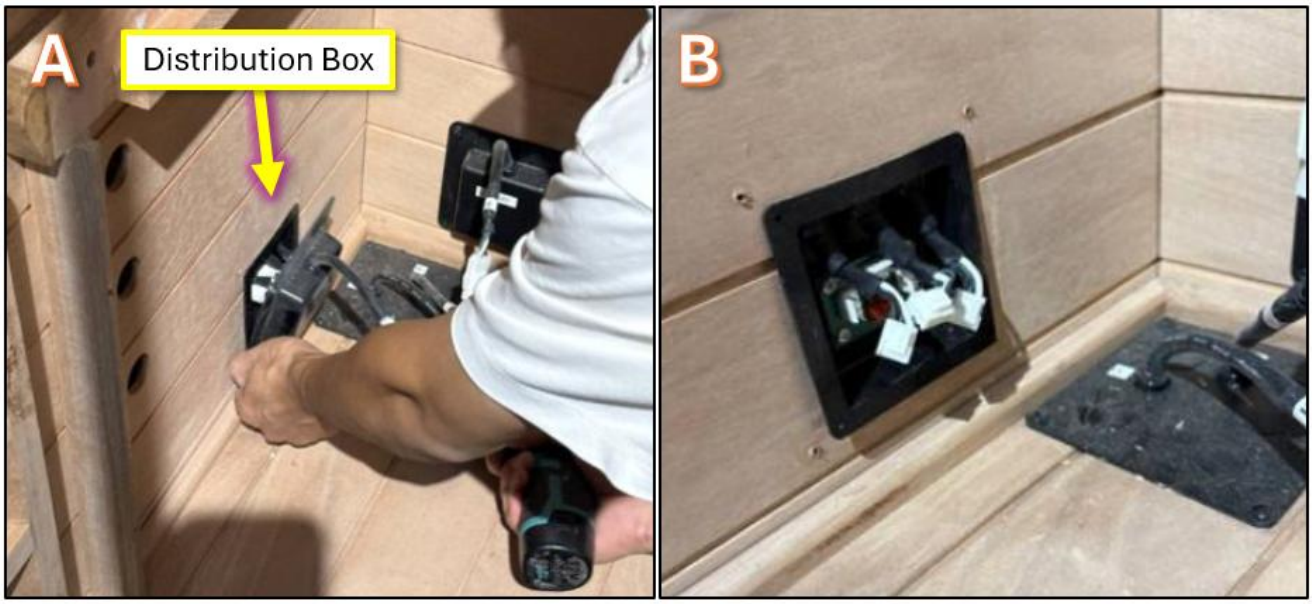


Figure 3. Screws hold the cover of the distribution box in place (Image A). Distribution box with panel connectors unplugged (Image B).

4.2. The following step only needs to be completed for the first distribution box:

4.2.1. After removing the cover from the first distribution box, unplug the power supply connector (red connector) and use the multimeter on the black and white wires of the exposed red power supply connector to verify that no voltage (Volts - V) is present and the sauna has been disconnected from external power (Figure 6 for example of multimeter usage).

4.2.2. If the multimeter indicates that voltage is present and thus the sauna has not been disconnected from external power, do not continue with the remediation repair.

4.2.2.1. If present on this sauna model, verify that the On/Off breaker switch on the main power box is set to “Off” (see Figure 2).

4.2.2.2. Verify that external power sources have been disconnected (e.g., unplug from the wall, verify external breaker is off).

4.2.2.3. If voltage is still present after verifying these steps have been completed successfully, call **888-780-4427** for troubleshooting assistance.

4.2.3. One step 4.2 has been successfully completed for the first distribution box and it is verified that the sauna is fully disconnected from external power, this step does **not** need to be repeated for each additional distribution box.

Step 5. After removing the cover on the distribution box:

5.1. Unplug the 1-3 panel wire connectors (white connectors) currently attached to the circuit board. As you unplug each panel wire connector, use a permanent marker or other labeling system to label each connector with the number that corresponds to the location of the connection of the board - see Figure 4, Image A, for the locations on the board.

5.1.1. Figure 4, Image B has an example of a way to mark connectors.

5.1.1.1. There may only be one or two panel connectors within a given distribution box. Mark each connector with the number (1, 2, or 3) that matches the location they were plugged in on the circuit board.

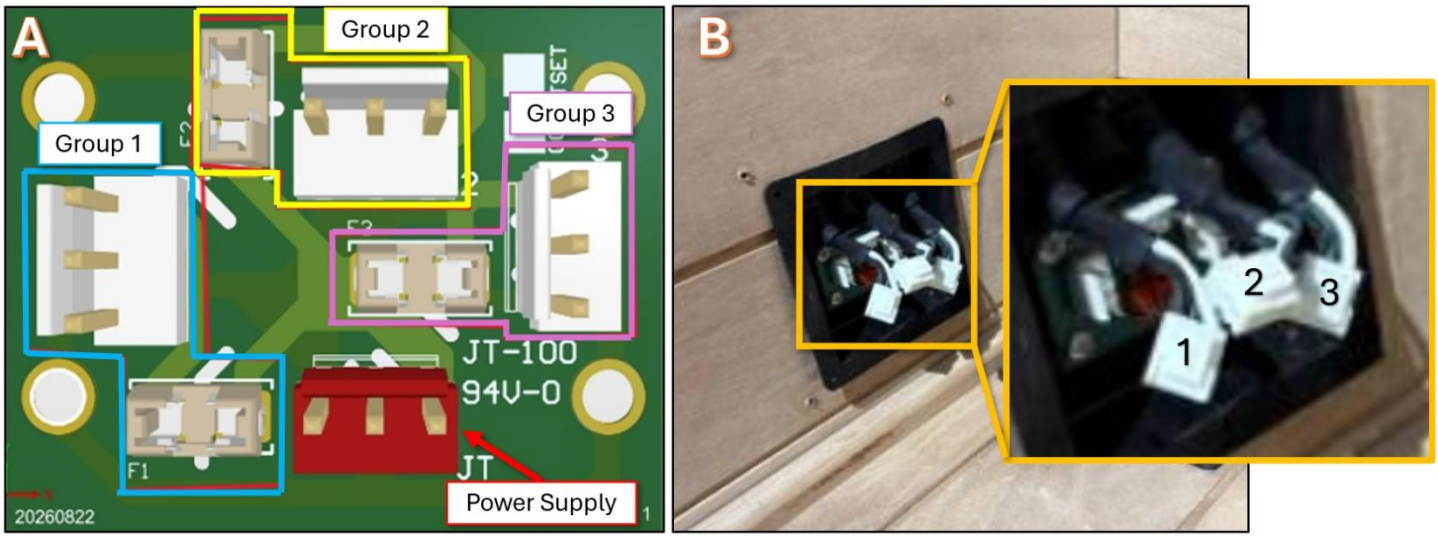


Figure 4. Image A: The location of the pairs of connectors and fuse locations on the remediation kit circuit boards. The location of the connectors on the new circuit board corresponds with the location on the previously installed circuit boards. Image B: Example of marked panel connector wires, to ensure they are plugged into the appropriate location on the new circuit boards.

5.1.2. When marking the panel connector wire with the number, check the orientation of the circuit board to ensure the connectors are marked with the appropriate number for the location they have been unplugged from and will be plugged into when the new circuit board is installed.

5.2. Once all panel connector wires have been removed and marked with their location, remove the 4 screws holding the circuit board in place. Place the screws to the side for later use.

5.3. Mark or note the orientation of the circuit board for later reference when installing the new circuit board. Remove the existing circuit board from the distribution box.

Step 6. After removing the existing circuit board from the distribution box:

6.1. Locate the new remediation kit circuit board that includes 3 fuse holders (Figure 5). This will be used to replace the original circuit board.

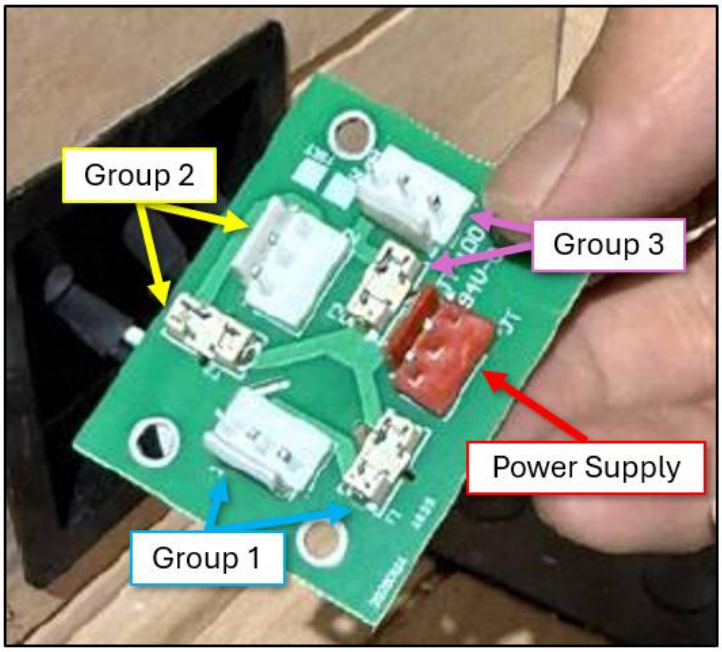


Figure 5. Each remediation kit replacement circuit board has three fuse holders, and each fuse holder is paired with a corresponding connector location (Group 1, Group 2, and Group 3). This new circuit board will replace the previously installed circuit board inside each distribution box.

6.2. For each panel wire connector, one at a time, measure the panel resistance (Ohms - Ω) using a multimeter by touching the outer pins of each wire connector (black and white wires, Figure 6). Note what number the connector has been marked with (1, 2, or 3).

6.2.1. The red wire connector is the power supply and does not require a resistance measurement.

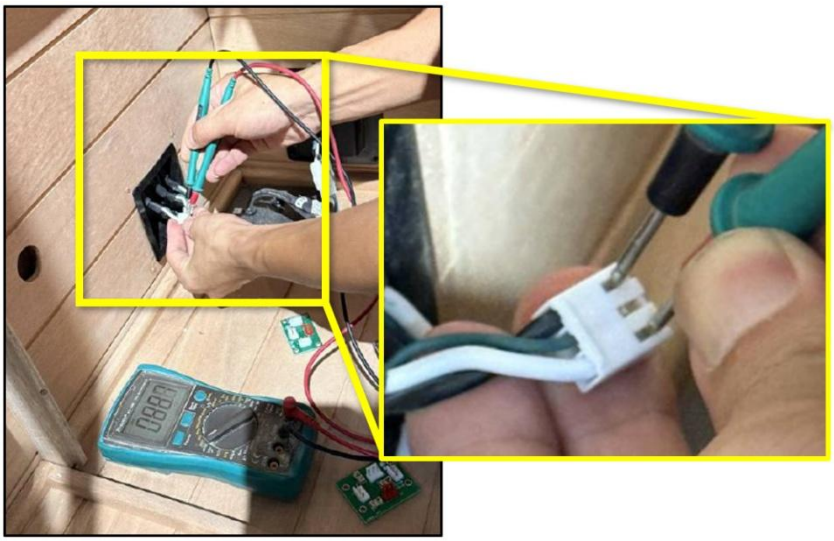


Figure 6. Use a digital multimeter to measure the resistance (Ohms – Ω) of each panel.

6.3. Use the chart below to determine the appropriate fuse size based on the measured resistance values.

Voltage	Ohm (Ω) Minimum	Ohm (Ω) Maximum	Fuse
120V	211 Ω	253 Ω	0.75 A
120V	113 Ω	152 Ω	1.25 A
120V	73 Ω	101 Ω	2 A

Note: if Ohm reading is zero (0) or open, IR panel is non-functional
Select the appropriate multimeter setting to ensure accurate reading

6.4. Using the magnifying glass and tweezers, install the appropriate fuse into the circuit board at the location for the numbered panel wire connector (1, 2, or 3; see Figure 7).

6.4.1. **Press the fuse into place and <u>ensure it is securely positioned</u>**.

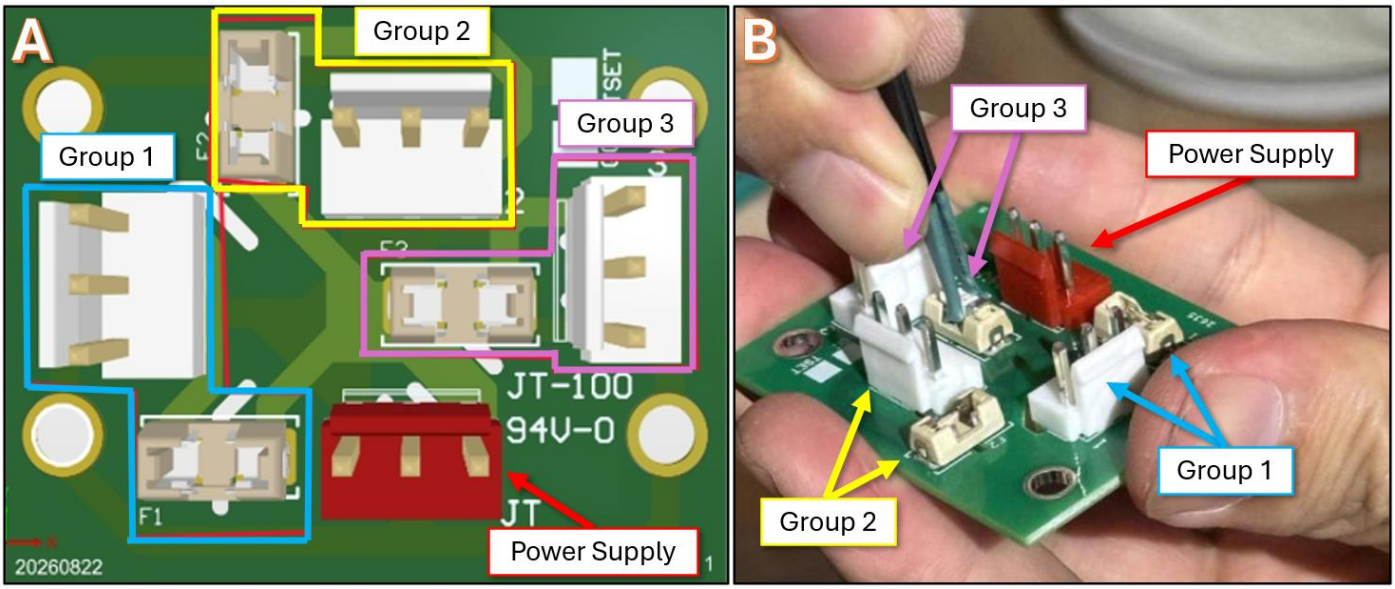


Figure 7. Each fuse location is associated with a corresponding connector location (Image A). Illustrative image of a replacement circuit board during fuse installation: install the appropriate-size fuse into the correct location for the corresponding wire connector (Image B).

6.5. After installing a fuse, plug the corresponding panel wire connector (1, 2, or 3) into the connector location that pairs with the fuse you just installed (Figure 7). **Ensure connectors are firmly attached.**

6.5.1. Before plugging each panel wire connector into the new circuit board, double-check the resistance of each panel for accuracy (black and white wires, Figure 6) and make sure you installed the appropriate-size fuse for the resistance measured for that panel (consult the chart).

6.6. Once you have installed all the new fuses and you have connected all panel wire connectors to the new circuit board in the correct locations (1 through 3 as necessary), install the new circuit board into the distribution box with the 4 existing screws you placed to the side. Install the new circuit board in the same orientation as the old circuit board.

6.6.1. Put the cover back on the distribution box.

6.6.2. Use the screws that had been placed nearby to secure the cover on the distribution box.

Step 7. Repeat the process in Steps 4, 5, and 6 for each distribution box and circuit board.

7.1. You do not need to test the power supply (step 4.2) for each distribution box. This is only necessary for the first box.

7.2. The number of distribution boxes per sauna unit will vary. Please reference the "Sauna360 Models by Remediation Kit" table (Page 3) and the number of circuit boards within the model-specific remediation kit ("Remediation Kit Hardware" table; Page 4) for the maximum number of distribution boxes for the sauna unit.

7.2.1. You may have extra parts left over within your kit after completing the remediation repair for the distribution boxes – this is intentional. Not every circuit board or fuse will be used in every model.

Step 8. After replacing all circuit boards and replacing the cover on the distribution boxes – locate the main power box (Figure 8).

8.1. In most sauna models, this will be located on the floor.

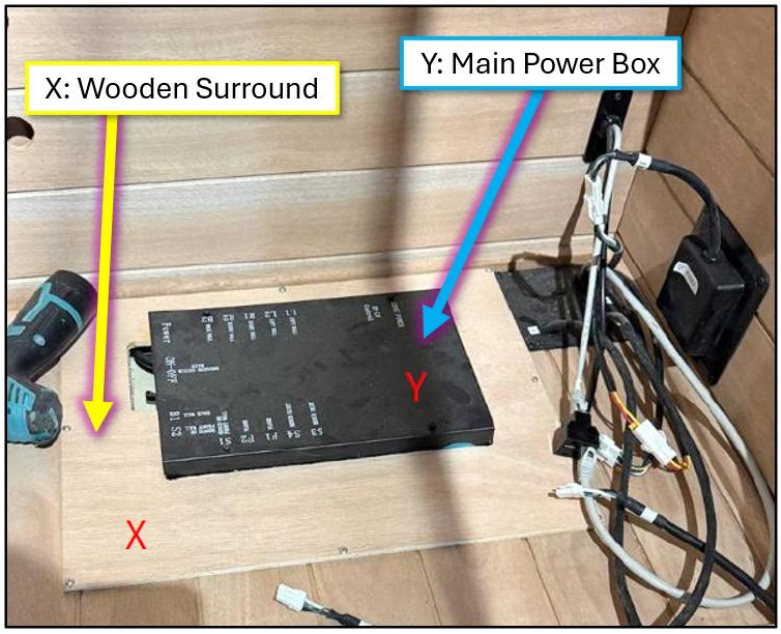


Figure 8. Illustrative image (may vary by model) of the main power box (Y) and the wooden surround (X) on the floor of the sauna.

8.2. Remove the screws on cover of the power box (Y, Figure 8). Remove the cover of the power box and place the screws and the cover to the side, out of the main work area.

8.3. Remove the wood surround from the power box (X, Figure 8). Place the wood surround to the side, out of the main work area.

8.3.1. Depending on the sauna model, the wood surround may be held down by screws. If so, remove the screws and set them to the side for later use.

Step 9. Unplug the panel wire connectors connected to the locations marked "Floor 1" and "Floor 2" (F1 and F2) from the main power box (see Figure 9). As you unplug each panel wire connector, use a permanent marker or other labeling system to label each connector with the number that corresponds to the location of the connection of the board (e.g., 1 and 2, F1 and F2).

9.1. For sauna models using remediation Kit 1 or Kit 2, there may only be one floor panel wire connector plugged into the main power box.

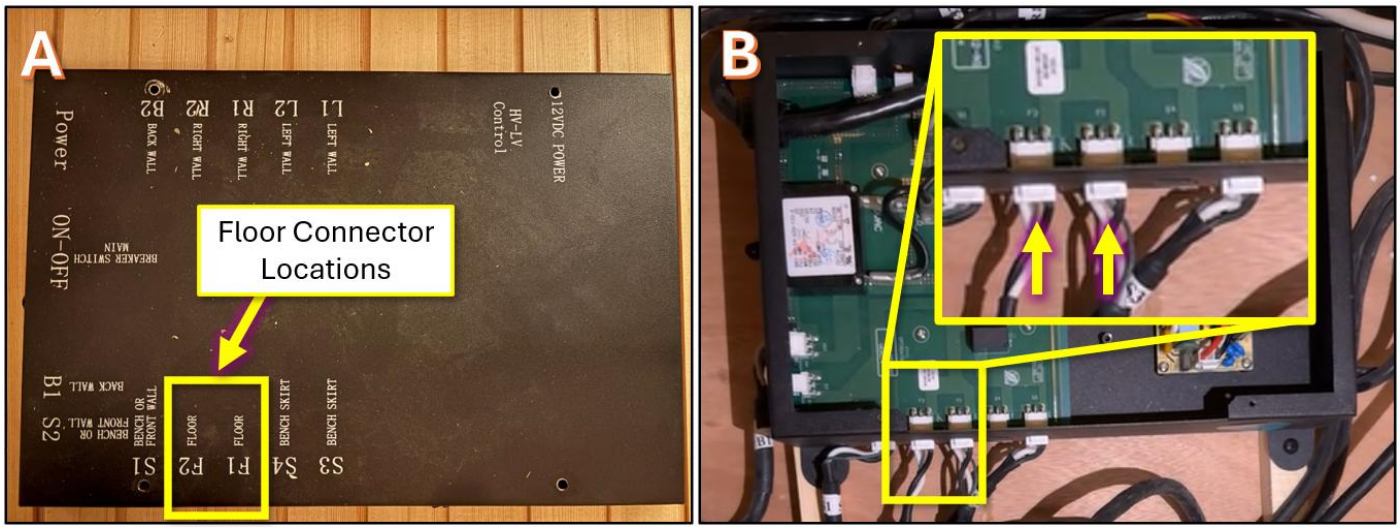


Figure 9. Illustrative example of a main power box cover, with the locations of "F1" and "F2" ("Floor 1" and "Floor 2") illustrated with the yellow box and arrow (Image A). Yellow arrows point to the connectors for F1 and F2 on the circuit board inside the power supply box in Image B.

9.2. Locate the floor pigtail connector wires in the remediation kit hardware (see Figure 10 for an example). Depending on the remediation kit and sauna model, the bench/bench skirt may use a different pigtail connector wire (shown in Figure 10). Do not attempt to use the bench/bench skirt pigtail connectors for the floor connections or vice versa.

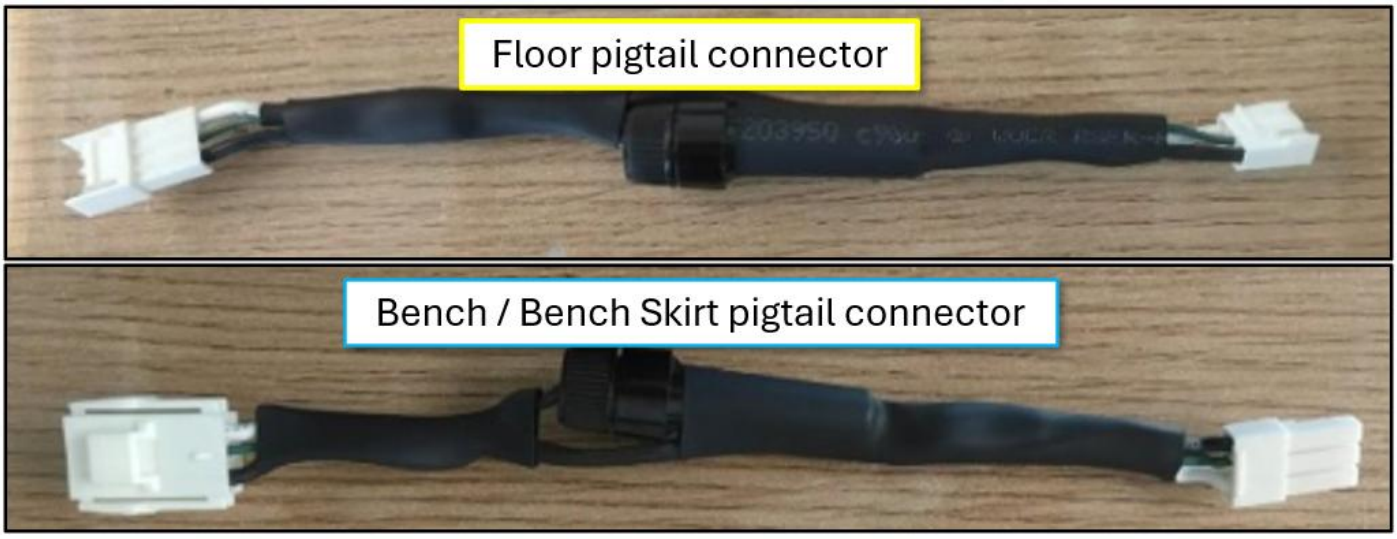


Figure 10. Example of a floor pigtail connector wire and a bench/bench skirt pigtail connector wire: they are different in configuration, size, and connections from each other.

9.2.1. Depending on the sauna model and kit, there will be 1-2 floor pigtail connector wires and 2-6 bench/bench skirt pigtail connector wires. Please reference the "Sauna360 Models by Remediation Kit" table (Page 3) and the Remediation Kit Hardware table (Page 4) for the specific number of pigtail connectors of each type per kit and sauna model.

9.3. After unplugging each floor panel wire connector, one at a time, measure the resistance (Ohms - Ω) by touching the outer pins of each connector (black and white wires, see Figure 6).

9.4. Use the resistance measurements chart to determine the appropriate fuse size to be inserted in the pigtail wire.

Voltage	Ohm (Ω) Minimum	Ohm (Ω) Maximum	Fuse
120V	211 Ω	253 Ω	0.75 A
120V	113 Ω	152 Ω	1.25 A
120V	73 Ω	101 Ω	2 A

Note: if Ohm reading is zero (0) or open, IR panel is non-functional
Select the appropriate multimeter setting to ensure accurate reading

9.5. For each floor panel connector wire, based on the resistance measurements chart, install the appropriate fuse size in the fuse holder located in the floor pigtail fuse wire (Figure 11).

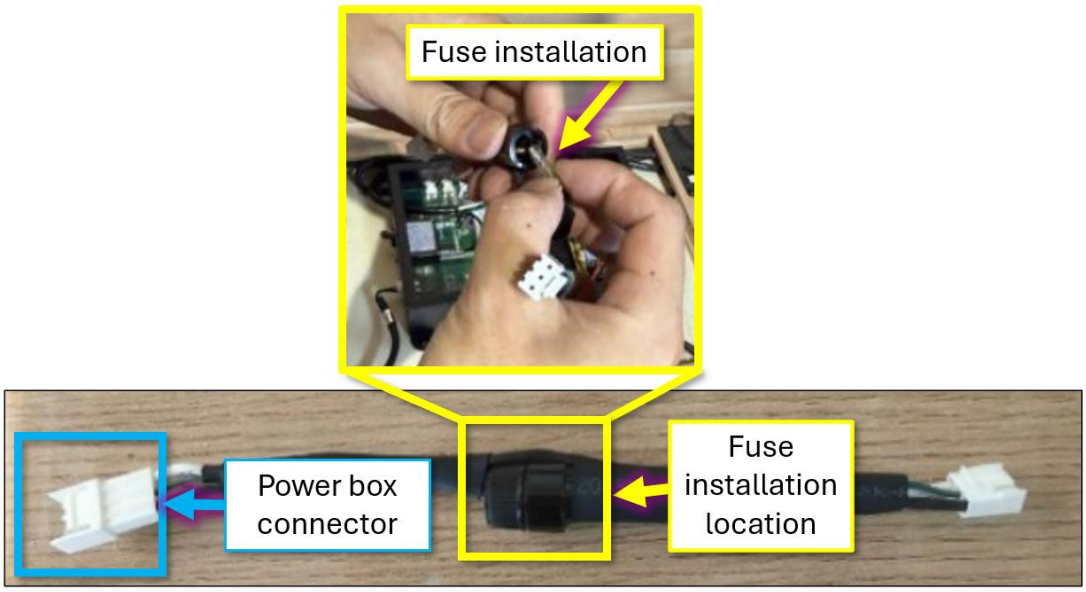


Figure 11. Example of a floor pigtail connector wire and the fuse installation location. One end of the floor pigtail wire will plug directly into the main power supply box at the F1 or F2 location (blue box). The fuse will be installed in the part of the pigtail wire marked with the yellow box and arrow.

9.6. After installing the appropriate size fuse into the floor pigtail fuse holder, plug the floor pigtail into the existing floor panel wire connector. **Ensure connectors are firmly attached.**

9.7. With the floor panel wire connector plugged into the floor pigtail connector wire, plug the free end of the floor pigtail wire into the main power box where the original panel wire connector was disconnected from (i.e., Floor 1, Floor 2). **Ensure connectors are firmly attached.**

9.8. The number and the location of the pigtail wire connections will vary by sauna unit. You may have an extra floor pigtail wire left over within your kit after completing the remediation repair for the

floor panels – this is intentional. Not every part included in the remediation kit will be used by all sauna models that the remediation kit applies to.

Step 10. After completing the floor pigtail installations (1 or 2 depending on sauna model):

10.1. Replace the wood surround located around the power box, using the screws that were removed from the wood surround.

10.2. Replace the cover on the black power box, using the screws that were removed from the cover.

Step 11. Before beginning to reinstall the bench, skirt, and associated infrared panels, make sure that in the equipment area:

11.1. All existing circuit boards have been replaced with remediation boards and fuses.

11.2. All floor panel wire connectors that were disconnected from the main power box had a floor pigtail connector added with an appropriate fuse inserted.

11.3. All boards or covers that were removed in the equipment area have been replaced in their original location.

11.4. All wires are out of the way of the structure of the sauna and are not being pressed against or compacted.

Step 12. As you reassemble the bench and skirt area, the type of remediation you will perform for the remaining infrared panels in these locations depends on how each of the infrared panels are connected to power: this varies by sauna model.

12.1. If the panel is connected directly to a distribution box, the remediation repair will be performed by replacing the circuit board within the distribution box (refer to the procedures detailed in Steps 4, 5, and 6). If the panel connection wire does not connect to a distribution box, the remediation repair will be performed by installing a bench/skirt pigtail connector. See Figure 12 for examples to help determine which repair should be performed for each panel connection.

12.1.1. The low voltage wires (Figure 12, gray wires in left and right photos) do not need remediation. Only infrared panel connections require remediation.

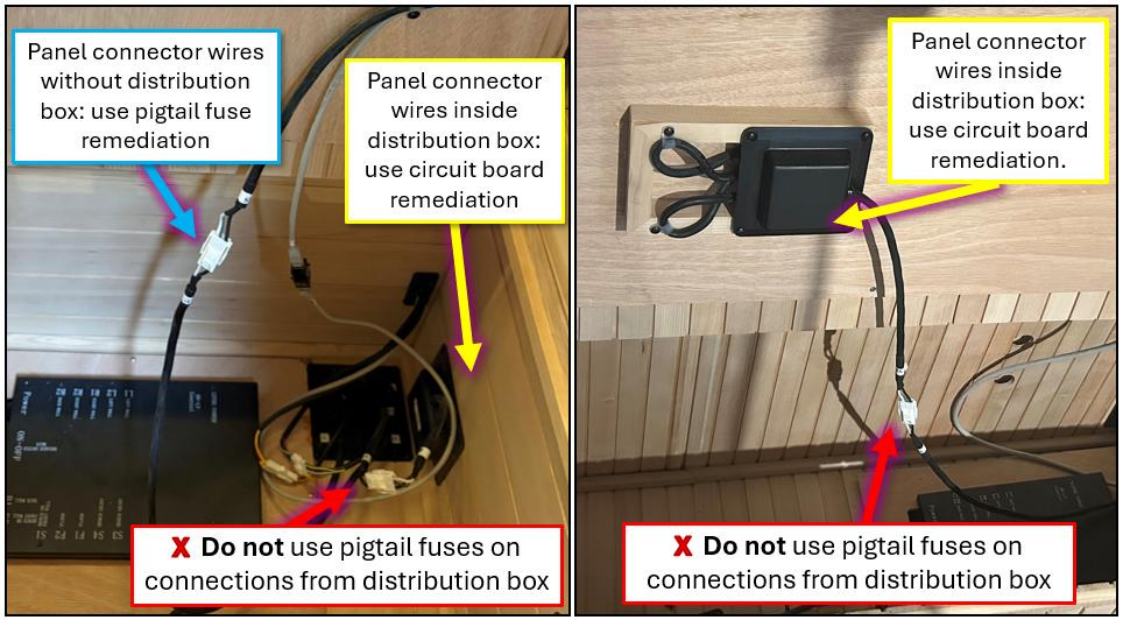


Figure 12. Illustrative examples (layout may vary by model). If the infrared panels connection wires are inside a distribution box (yellow arrows), the remediation repair is completed by replacing the circuit board and fuses within the distribution box. If the infrared panel connection wires do not use a distribution box (left image, blue arrow), the remediation repair is completed with a bench/skirt pigtail fuse connector wire. Do not connect a pigtail fuse connection wire to any connections coming from a distribution box.

12.2. Do not install a pigtail fuse connector wire on a panel connector wire that is connected to a distribution box. Only use a bench/skirt pigtail fuse connector wires on panel connectors that do not connect to a distribution box (refer to Figure 12).

12.3. As you perform the remaining remediation repairs, use Figure 12 to determine whether the infrared panel connector wire requires a pigtail fuse connector wire or a circuit board to remediate. If you are unsure or have questions, please call **888-780-4427** for troubleshooting assistance.

12.4. Refer to the "Sauna360 Models by Remediation Kit" table (Page 3) and the Remediation Kit Hardware table (Page 4) for a reminder of how may circuit boards and pigtail fuse connectors of each type are contained within a kit.

12.4.1. You may have extra circuit boards, pigtail fuse connectors, or fuses left over within your kit after completing the remediation repair – this is intentional. Not every part included in the

remediation kit will be used by all sauna models that the remediation kit applies to.

Step 13. First reinstall the bench skirt and calf heater (if present) to the front of the bench area.

13.1. Determine how the infrared panel(s) in the bench skirt and calf heater area (if present) are connected to a power supply to determine the type of remediation needed (refer to Figure 12).

13.1.1. If a panel is **connected to a distribution box**, **follow Steps 4 through 6** to complete the remediation.

13.1.2. If a panel connector wire is connected in-line to the main power box and **does not use a distribution box, follow the steps below** to perform the pigtail fuse remediation:

13.1.2.1. Unplug the panel connector wire from the main power box connection wire. Measure the resistance (Ohms - Ω) of the panel by touching the outer pins of the panel connector wire to determine the appropriate fuse size (black and white wires, Figure 6).

13.1.2.2. Use the resistance measurement chart to determine the appropriate fuse size to be inserted in the pigtail wire.

Voltage	Ohm (Ω) Minimum	Ohm (Ω) Maximum	Fuse
120V	211 Ω	253 Ω	0.75 A
120V	113 Ω	152 Ω	1.25 A
120V	73 Ω	101 Ω	2 A

Note: if Ohm reading is zero (0) or open, IR panel is non-functional
Select the appropriate multimeter setting to ensure accurate reading

13.1.3. For each panel, based on the resistance chart, install the appropriate fuse size in the fuse holder located in the pigtail fuse wire (Figure 13).

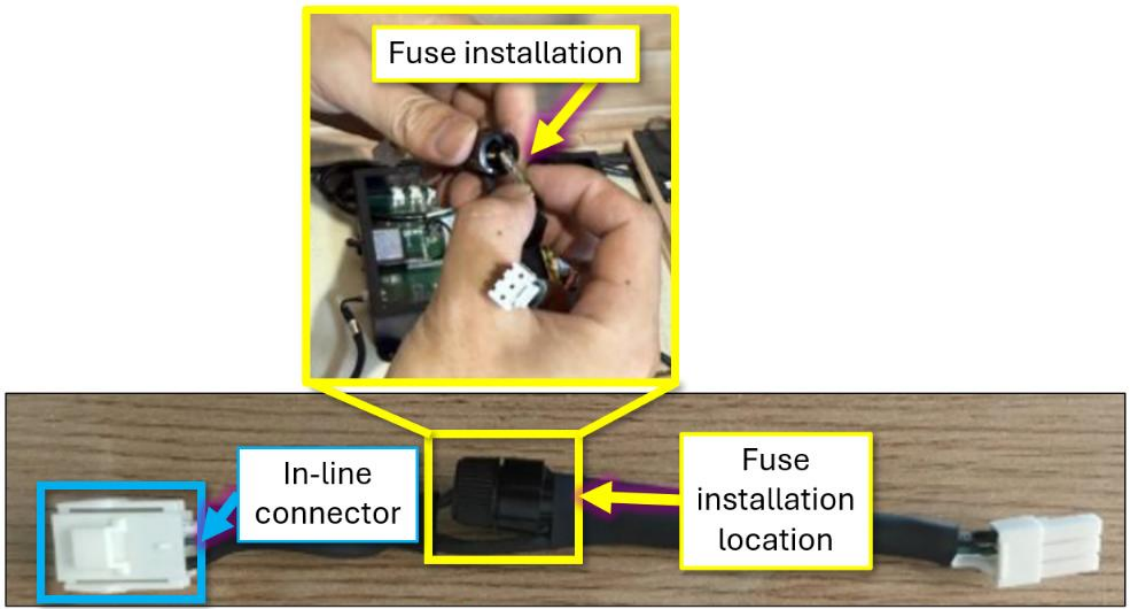


Figure 13. Example of a bench/bench skirt pigtail connector wire and the fuse installation location. Bench/bench skirt pigtail connector wires will plug inline to existing connectors. The fuse will be installed in the part of the pigtail wire marked with the yellow box and arrow.

13.1.4. After installing the appropriate size fuse into the bench/bench skirt pigtail fuse holder, plug the pigtail into the existing infrared panel connector. **Ensure connectors are firmly attached.**

13.1.5. With the panel connector wire plugged into the pigtail fuse connector wire, plug the free end of the bench/bench skirt pigtail fuse connector wire into the wire that leads to the main power box. **Ensure connectors are firmly attached.**

Step 14. As you continue to re-assemble the bench and bench skirt area, for each remaining infrared panel as you place it back into the sauna, follow the instructions in Step 12 to determine what type of remediation should be performed (circuit board or pigtail fuse connector) and follow the instructions in Step 13 to complete the remediation.

14.1. Depending on the sauna model and kit, there will be 2-6 bench/bench skirt pigtail connector wires and 2-8 circuit boards. Please reference the "Sauna360 Models by Remediation Kit" table (Page 3) and the Remediation Kit Hardware table (Page 4) for the specific number of pigtail connectors of each type per kit and sauna model.

14.1.1. You may have extra circuit boards, pigtail fuse connectors, or fuses left over within your kit after completing the remediation repair – this is intentional. Not every part included in the remediation kit will be used by all sauna models that the remediation kit applies to.

Step 15. After ensuring that all infrared panels have had a remediation solution applied (either through replacement circuit boards in distribution boxes or through pigtail connector wires for floor or bench/skirt infrared panels, as applicable), completely reassemble the bench and bench area and ensure that all components are secure and properly aligned such that a customer can use the sauna.

15.1. Before replacing the bench in the sauna, switch the Main Breaker Switch to the "On" position on the main power box (if present).

15.2. Make sure that no wires are being pressed on or visible after putting the bench area back together.

Step 16. Ensure that the sauna is operating correctly.

16.1. Before re-energizing the unit, make sure the sauna is fully put back together in a customer-ready condition (see Installation Checklist).

16.2. Re-energize the unit.

16.2.1. If the sauna is plugged into the wall, plug the sauna back into external power.

16.2.2. If the unit is hardwired into power, restore power to the breaker.

16.3. Power on the sauna and allow room temperature to rise 5 °F.

16.4. Ensure that heat is coming from each infrared panel.

16.5. Turn the sauna back off.

Step 17. After verifying that the remediation repair has been completed and the sauna is operating normally, the sauna will be ready for use. Refer to the installation checklist for final verification.

Installation Checklist

- □ All existing circuit boards in distribution boxes have been replaced with new circuit boards.
- □ All new circuit boards have had appropriate-size fuses installed corresponding to the resistance measured from the wires.
- □ All pigtail connectors have been attached, and appropriate-size fuses have been installed.
- □ All components that were opened as part of the installation have been closed and sealed.
- □ All screws, bolts, and brackets are installed and fully tightened.
- □ Bench components are securely attached and properly aligned.
- □ No gaps, loose components, or visible damage to the sauna is present.
- □ All packaging materials, tools, and debris have been removed from the sauna and surrounding area.
- □ A final visual inspection has been completed, and the installation meets all requirements in this manual.

Do not place the sauna into service until all checklist items have been verified.

Appendix A – Resistance Measurements to Fuse Selection Chart

Voltage	Ohm (Ω) Minimum	Ohm (Ω) Maximum	Fuse
120V	211 Ω	253 Ω	0.75 A
120V	113 Ω	152 Ω	1.25 A
120V	73 Ω	101 Ω	2 A

Note: if Ohm reading is zero (0) or open, IR panel is non-functional
Select the appropriate multimeter setting to ensure accurate reading

Appendix B - PCB Mount Illustration:

See photo image of a circuit board (left) and the magnified view of the markings on an example fuse (right) for how to read and understand fuse size for the remediation kit fuses.

Ensure PCB Mount fuses are firmly secured in place.

